

**RUST-OLEUM®**  
INDUSTRIAL



## COMBIPRIMER® ADHESION PRIMER



# Makes the smoothest surface coatable!

- Easy to apply
- Transparent blue finish
- Recoatable after just 30 minutes
- Very high coverage: 50 m<sup>2</sup>/l

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

# COMBIPRIMER® ADHESION PRIMER

## DESCRIPTION

RUST-OLEUM® CombiPrimer Tack Coat 3302 is an adhesion coat based on a solvent containing acrylic.

## RECOMMENDED USE

RUST-OLEUM CombiPrimer Tack Coat 3302 should be used on galvanised steel, stainless steel, aluminium, copper, glass, porcelain and other smooth, dense surfaces followed by RUST-OLEUM CombiColor Original or MS. CombiPrimer Tack Coat 3302 is primarily intended for brush application

## TECHNICAL DATA

Density (g/cm<sup>3</sup>): 0,92  
Solids content in volume: 20%  
Heat Resistance: 100°C (dry heat)

## DRY TIMES BY 20° C/RH 50%

Touch dry: Remains tacky  
Dry to handle: Remains tacky  
Dry to recoat: After ½ hours but within 24 hours

## RECOMMENDED WET FILM THICKNESS

20 µm

## RECOMMENDED DRY FILM THICKNESS

2 µm

## THEORETICAL CONSUMPTION

50 m<sup>2</sup>/l

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

Remove grease, oil and all other surface contaminations by alkaline or high pressure cleaning in combination with appropriate detergents. Remove previous coatings completely. Remove salts, 'white rust', etc., by washing with RUST-OLEUM Surfa-Etch 108 Etching Solution. The surface must be clean and dry during application.

## DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## APPLICATION CONDITIONS

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

## APPLICATION & THINNING: BRUSH

Use natural bristles, longhair brushes.

## CLEANING OF EQUIPMENT / SPILLS

Use RUST-OLEUM Thinner 160.

## REMARKS

Recoat as soon as possible after 30 minutes to avoid dust/dirt entrapment in the tacky coat.

## SAFETY DATA

VOC level: 745 g/l  
VOC readymix: 745 g/l  
VOC category: A/h  
VOC limit: 750 g/l  
Remarks regarding safety: Consult Safety Data Sheet and Safety Information printed on the can.

## SHELF LIFE

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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